

Work Order ID 69879

Tuesday, May 24, 2011 9:02:31 AM

Page 1

Item ID: D206-628-023

Accept

Revision ID:

Item Name: Heli-Access-Step LH

Start Date: 5/24/2011 Start Qty: 2.00

Required Date: 5/24/2011 Req'd Qty: 2.00

Reference: NCR11-572 - Rework

Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy blue file and type labels as per PPP D206-628-023 CHG 003

110

0.00



Packaging

Packaging

Pick Kit

Memo

0.00

OULL FROM STOCK:
2 X D206-628-024 B62738
PER NCR11-572
STEPS ARE ACTUALLY LH'S

REPACKAGE UNDER NEW B/N
AS D206-628-023

DART
Dart Aerospace Ltd.
1270 ABERDEEN ST.
HAWKESBURY ONT CANADA K6A 1K7

TC APPROVAL #09-89
TEL: 1-613-632-5200

P/N	D206-628-024	CHG	CHG003
DESC.	Heli-Access-Step RH	STC	SH98-14
LOT	B62738	STC	SA00500SE
MODEL	206L/L1/L3/L4	STC	

MADE IN CANADA D2729-1

DART
Dart Aerospace Ltd.
1270 ABERDEEN ST.
HAWKESBURY ONT CANADA K6A 1K7

TC APPROVAL #09-89
TEL: 1-613-632-5200

P/N	D206-628-024	CHG	CHG003
DESC.	Heli-Access-Step RH	STC	SH98-14
LOT	B62738	STC	SA00500SE
MODEL	206L/L1/L3/L4	STC	

MADE IN CANADA D2729-1

Work Order ID 69879

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Item ID: D206-628-023

Accept

Setup Start

Revision ID:

Stop

Item Name: Heli-Access-Step LH

Start Date: 5/24/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 5/24/2011 Req'd Qty: 2.00

Customer:

Reference: NCR11-572

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

130

Packaging

0.00



Packaging

Memo

0.00

Packaging

REPACKAGE PER PPP
USING NEW B/N
NEW LABELS REQ'D
Identify and pack for shipping as per PPPD206-628-023
Location: _____
PPP Rev: _____

CHG003

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control



11/15/26

2

11/15/30
ME
11-05-26

Picklist Print

Tuesday, May 24, 2011 9:02:28 AM

Page 1

Work Order ID: 69879

Parent Item: D206-628-023

Parent Item Name: Heli-Access-Step LH



Start Date: 5/24/2011

Required Date: 5/24/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:D As Per Ecn766 06-01-06 JLM
 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC
 IPP rev F ncr 09-004 09.01.09 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D206-628-024

Manufactured

No

Each

9.0000

1



Heli-Access-Step RH

Location

Loc Qty

Loc Code

FG

3

61082

1

61145

2

FG071

6

62738

2

62750

1

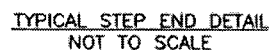
66319

3

DESIGN KE	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA		REV. B
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2842	SHEET 1 OF 1	SCALE
DATE	TITLE			



QTY - 041	QTY - 042	PART NUMBER	DESCRIPTION
X		D2842-041	LH STEP ASSEMBLY
	X	D2842-042	RH STEP ASSEMBLY
1	1	D2622-118	EXTRUSION
2	2	D2734	END PLATE
2	2	D3459-1	PLATE
2	2	D3459-3	PLATE
3	3	NAS1329C3KB130 (OR AESS10KB130)	INSERT
3	3	MS27039C1-07	SCREW
3	3	NAS1515H3L	WASHER
3	3	AN950C10L	WASHER



D2842-041/-042 FLOAT STEP ASSEMBLY

- 1) MAKE FROM EXTRUSION D2622
- 2) WELD PER DART QSI 004
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
APPLY BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
8-11-74

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